

UNWTO Commission for the Middle East

Forty-Seventh meeting
Riyadh, Saudi Arabia, 27 May 2021, 10:00 – 13:00

CME/47/Prov.Ag. Rev1
Madrid, May 2021
Original: English

PROVISIONAL AGENDA

1. Adoption of the Agenda
2. Communication of the Chair (UAE)
3. Report of the UNWTO Secretary-General
4. Implementation of the Programme of Work for 2020-2021
 - 4.1. Regional Activities
 - 4.2. Affiliate Members Activities
5. Results of the Survey on Members' priorities for the General Programme of Work and Budget for the period 2022-2023
6. Discussion on the harmonized Protocol standards for the Middle East region
7. Nominations and elections to statutory organs and their subsidiary bodies
 - 7.1 Nomination of candidates to the various General Assembly offices and its subsidiary bodies
 - 7.1.1. **one** Vice-President of the General Assembly
 - 7.1.2. **one** Candidate to the Credentials Committee
 - 7.2 Nomination of candidates to represent the Middle East region on the Executive Council and its subsidiary bodies
 - 7.2 **Two** candidates to the Executive Council
 - 7.3 Nomination of candidates to chair the UNWTO Commission for the Middle East
 - 7.3.1 **one** Chair of the Commission for the Middle East
 - 7.3.2 **two** Vice-Chairs of the Commission for the Middle East
8. Nomination of World Tourism Day for 2023
9. Place and date of the forty-eighth meeting of the Commission (in line with item 6 of the ComReg. "Important Note on the election of the host countries of the next Meetings of the Regional Commissions and other UNWTO events.")
10. Other matters

In compliance with the United Nations system's environmental protection policy, the working documents will not be distributed on paper at the venue of the event. Therefore, the delegates are requested to bring with them copies of the documents.