

UNWTO Commission for the Middle East
Forty-Ninth Meeting
The Dead Sea, The Hashemite Kingdom of
Jordan
7 June 2023

CME/49/Prov.Ag.
Madrid, April 2023
Original: English

PROVISIONAL AGENDA

- 1) Adoption of the agenda.
- 2) Communication of the Chair (Arab Republic of Egypt)
- 3) Report of the UNWTO Secretary-General
 - Implementation of the Organization's Programme of Work
Mr. Zurab Pololikashvili, UNWTO Secretary-General
- 4) Report of the UNWTO Director for the Middle East
 - Implementation of the Programme of Work in the Middle East 2022-2023 (regional and technical activities)
Ms. Basmah Al-Mayman, UNWTO Director for the Middle East
- 5) Survey Findings on Members' Priorities for the UNWTO Programme of Work (PoW) 2024-2025 and the long-term vision
Mr. Beka Jakeli, UNWTO Director of External Relations
- 6) Discussion on the UNWTO Programme of Work 2024-2025
(Moderated by Ms. Basmah Al-Mayman, UNWTO Director for the Middle East)
- 7) Nominations and elections to statutory organs and their subsidiary bodies:
 - 7.1 Nomination of candidates to the various General Assembly offices and its subsidiary bodies:
 - a. **One** Vice-President of the General Assembly (2023)
 - b. **One** Member of the Credentials Committee (2023)
 - c. **One** Chair of the UNWTO Commission for the Middle East (2023-2025)
 - d. **Two** Vice-Chairs of the UNWTO Commission for the Middle East (2023-2025)
 - 7.2 Nomination of candidates to represent the region on the Executive Council and its subsidiary bodies:
 - a. **One** member of the Executive Council (2023-2027)
 - b. **One** member to the Programme and Budget Committee (2023-2027)
 - c. **One** member to the Committee on Tourism and Sustainability (2023-2027)
 - d. **One** member to the Committee on Tourism and Competitiveness (2023-2027)
 - e. **One** member to the Committee on Tourism Statistics (2023-2027)
 - f. **One** member to the Committee on Matters Related to the Affiliate Membership (2023-2027)
 - g. **One** member for the Task Force on "Redesigning Tourism for the Future"
- 8) Venue of the next meeting of the UNWTO Commission for the Middle East in 2024.
- 9) Preparations for the 25th session of UNWTO General Assembly in October 2023.
- 10) Other matters.

In compliance with the United Nations system's environmental protection policy, the working documents will not be distributed on paper at the venue of the event. Therefore, the delegates are requested to bring with them copies of the documents.
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